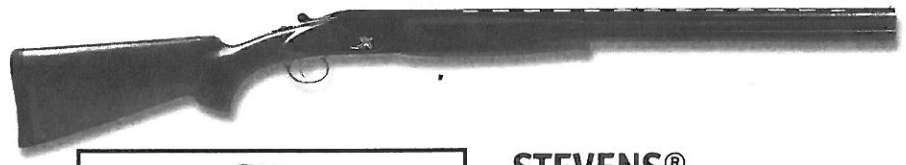
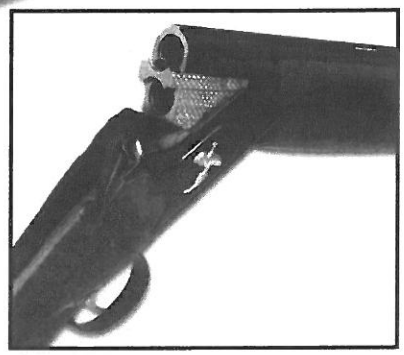
Savage® Arms

The Definition of Accuracy

INSTRUCTION MANUAL

- All frames scaled precisely to gauge for superior balance.
- Turkish walnut pistol grip stock and modified Schnabel forearm featuring Fleur de Lis checkering.
- Sculptured receiver with gold-colored pheasant inlay in relief.
- Chrome lined barrels.
- Brass mid-rib bead and front sight.
- Barrel selector integrated into tang-mounted manual safety.
- Five screw in choke tubes.
- 410-fixed choke.





STEVENS® 512 GOLD WING OVER/UNDER SHOTGUN SERIES

IMPORTANT! DO NOT ATTEMPT TO LOAD AND SHOOT YOUR SHOTGUN UNTIL YOU HAVE THOROUGHLY READ THIS INSTRUCTION MANUAL AND ARE FULLY FAMILIAR WITH ITS CONTENTS

For more information, please visit our web site at www.savagearms.com

Congratulations on owning a Stevens sporting firearm. You are now part of the Savage Sports Corporation family of quality firearms, which includes Savage Arms, Inc., Savage Arms (Canada), Stevens, and Fox. With reasonable care, your firearm should deliver years of reliable service and perform to your expectations.

THIS MANUAL IS EXTREMELY IMPORTANT.
The safety warnings and instructions in this booklet are very important. By understanding the dangers inherent in the use of any firearm, and by taking the precautions described herein, you can use your shotgun in complete safety. However, failure to heed any of the warnings may result in serious damage and injury or death to you or others as well as severe damage to the firearm or other property.

For your convenience, this INSTRUCTION MANUAL has been divided into 5 sections:
SECTION 1: Safety First – It's Your Responsibility
SECTION 2: Basic Functions
SECTION 3: Stevens® GOLD WING Screw-In Choke System
SECTION 4: Parts List And Diagram
SECTION 5: Statement Of Limited Warranty
Although considerable time and effort were put into assuring the accuracy of the information contained herein, human errors do occur. If an error is found, please let us know. As a 'customer driven' company, we appreciate and encourage feedback.

SECTION 1

SAFETY FIRST – IT'S YOUR RESPONSIBILITY!

ABOVE ALL – REMEMBER THAT A FIREARM IS A MECHANICAL DEVICE WITHOUT THE ABILITY TO THINK OR ACT ON ITS OWN. IT WILL DO WHAT YOU MAKE IT DO, WHETHER YOUR ACTION IS SAFE OR UNSAFE. IT DOES NOT KNOW THE DIFFERENCE BETWEEN A WISE ACTION OR ONE WHICH WILL PUT SOMEONE'S LIFE OR PROPERTY IN DANGER. THE ONLY SURE WAY IT CAN BE SAFE IS IF YOUR ACTIONS ARE SAFE. IT ONLY TAKES ONE CARELESS SECOND TO RESULT IN A TRAGEDY THAT YOU WILL HAVE TO LIVE WITH THE REST OF YOUR LIFE.

DANGEROUS WEAPONS
Shotguns are classified as "firearms" or "dangerous weapons" and are sold with the specific understanding that the seller is in no way responsible for their illegal, improper or negligent handling or resale under local laws and regulations. The manufacturer shall not be responsible in any manner whatsoever for malfunction of the firearm, or for physical injury or property damage, resulting in whole or in part from:

1. Criminal or negligent use of the shotgun
2. Improper or careless handling of the shotgun
3. Unauthorized modifications
4. Defective, improperly hand-loaded or reloaded ammunition
5. Use of ammunition not complying with SAAMI (Sporting Arms And Ammunition Manufacturers' Institute, Inc.) regulations
6. Neglect
7. Other influences beyond the manufacturer's direct and immediate control.
   This limitation applies regardless of whether liability is asserted on the basis of contract, negligence or strict liability (including any failure to warn). Under no circumstance shall Savage Arms, Inc. be liable for incidental or consequential damages, such as loss of use of property, commercial loss and loss of earnings or profits.

SAFETY WARNINGS – NOT JUST FOR BEGINNERS!

- Regardless of your familiarity or experience with firearms, don't assume that you have no need to study this manual.
- The safe handling of firearms requires specialized training, discipline and caution. Firearms, by their own nature and intended function, are deadly instruments. Accidental death or serious injury can result if they are handled improperly or carelessly.
- Firearms rarely cause accidents. Firearm accidents almost always are caused by a failure to obey the basic rules of gun safety. Unfortunately, experienced shooters violate these rules as frequently as beginners. Thus, the basics of safe firearms handling cannot be repeated too often. **Read, re-read and memorize**

the basic principles of firearms safety until they become second nature, habits that you do not forget.

- If you have any question about your knowledge or ability to use this or any other firearm with complete safety, you should seek supervised instruction. Personalized instruction is often available from gun dealers or gun clubs. If none of these sources is accessible, write the **NATIONAL SHOOTING SPORTS FOUNDATION, 11 MILE HILL ROAD, NEWINGTON, CT 06470; 203-426-4358.** They will assist you.

- A person with a gun in his possession has a full-time responsibility. HE MUST KNOW how to keep and use his/her firearm safely and must always TAKE ALL THE PRECAUTIONS NECESSARY. He cannot guess, he cannot forget. This responsibility is fully and exclusively his, it can not be passed off to someone else.

- Remember: no gun can be made accident-proof. A gun is just a machine, with no judgment of its own; it responds to your actions, whether wise or foolish. The only true effective safety device is the mind of a cautious shooter who never forgets that a moment of carelessness can produce permanent tragedy.

ALL GUNS ARE NOT ALIKE

Many makes and models of firearms may LOOK very similar. However, they differ widely in design and operation, and in the location and function of various controls. Study this manual thoroughly. Learn all the characteristics and operation of your particular firearm before attempting to handle it. Do not permit others to handle it, unless they also have done so. You should have an instruction manual for every firearm you own. If you do not, write the manufacturer and obtain one. Most manufacturers will gladly send you one free.

YOUR KNOWLEDGE CAN PREVENT INJURIES.

This shotgun was designed and manufactured to offer the maximum safety when used and maintained properly. However, as with any other firearm, it is not foolproof and may become very dangerous if the following basic rules are not RIGIDLY OBSERVED:

READ CAREFULLY

1. Never, never point any gun, loaded or unloaded, at anything you do not intend to shoot.
2. Always treat every gun as if it were loaded.
3. Before using any gun, read and understand the Instruction Manual completely.
4. The safety is only a mechanical device, not a substitute for common sense.
5. Keep your fingers OFF the trigger until you are actually aiming at the target you intend to shoot.
6. Be certain the gun is unloaded before cleaning, changing chokes or storing.
7. Always unload the gun before entering a vehicle or an inhabited building.
8. Never leave a loaded gun unattended.
9. Store guns and ammunition separately, beyond the reach of children, locked and secured in a safe place.
10. Never test the safety by pulling the trigger while the safety is on, unless you are absolutely sure the gun is unloaded and you are pointing it away from everyone.
11. Be sure of your target before you shoot.
12. Do not mix guns and alcohol or drugs.
13. Never pull a gun towards you by the muzzle. Do not climb a tree or cross a fence with a loaded gun.
14. Load and unload your gun outdoors, with the muzzle pointed in a safe direction.
15. If your gun fails to fire when the trigger is pulled, keep it pointed at the target for at least 30 seconds. Sometimes slow primer ignition will cause a "hang-fire" and the cartridge will go off after a short pause.
16. Never shoot at hard, flat surfaces or water. The slug or shot charge may ricochet.
17. When receiving a gun, always check to see that it is unloaded.
18. Never put your hands or any other part of your body over the muzzle of a gun, or allow it to point at any other person. No harm should result if you obey this rule, even if an accidental discharge occurs.
19. Check ammunition to be sure it is the right caliber or gauge for your gun, and that it is not damaged or malformed. Keep in mind that a 20 gauge shell will fall through the chamber of a 12 gauge shotgun and lodge in the barrel. If a 12 gauge shell is then chambered and fired, the

barrel may burst causing death or serious injury.

20. Always leave the safety on until ready to shoot.
21. Dry firing may damage your gun and is not recommended.
22. If there is any reason to suspect that something is obstructing the barrels, immediately unload the firearm and look through both bores. It is not sufficient to merely look in the chambers.
23. Treat this gun as a precision instrument.
24. Old or reloaded ammunition may be dangerous. We strongly recommend against using it.
25. Don't try to change your gun's trigger pull. Alteration of the trigger pull usually affects sear engagement and may cause accidental discharge. Altering your gun in any way may also void your warranty.

YOUR GUN IS A MECHANICAL DEVICE WHICH WILL NOT LAST FOREVER AND IS SUBJECT TO WEAR. WHEN SOMETHING DOES NOT SOUND, FEEL, OR LOOK RIGHT, SEEK THE ADVICE OF A PROFESSIONAL GUNSMITH IMMEDIATELY. NEVER TAKE A CHANCE.

WARNING!

Stevens(R) GOLD WING shotguns are manufactured to perform properly with the original parts as designed. Your gun is a complex tool, with many parts that must relate correctly to other parts. Putting a gun together wrong or with modified parts can be extremely dangerous and may cause severe damage to the firearm and serious injury/ death to the shooter or to others. Repair work should only be done by Savage Arms Service Department or a qualified gunsmith. Unauthorized repair will void your warranty.

PROTECT YOUR EYES AND EARS

Always wear adequate shooting glasses and ear plugs or ear protectors when you are shooting.

Always make certain that persons close to you are wearing similar ear and eye protection. Unprotected eyes may be injured by powder gas, carbon residues, lubricants, metallic particles or similar debris which may emanate occasionally from any firearm in normal use. Moreover, without ear protection, repeated exposure to shooting noise may lead to permanent hearing loss.

AMMUNITION

1. Use only high quality, original, factory-manufactured shotgun shells, complying with SAAMI requirements or other similar national standards. Do not use cartridges that are dirty, wet, corroded, malformed or damaged. Do not oil cartridges or spray aerosol type lubricants, preservatives or cleaners directly onto cartridges or where excess spray may flow into contact with cartridges. Lubricants and other foreign materials on cartridges can cause potentially dangerous ammunition malfunctions. Use only the gauge or caliber ammunitio n which the firearm was chambered for and is marked on the left side of the barrel.
2. The use of reloaded, "remanufactured", hand-loaded or other non-standard ammunition voids all warranties.
   Improperly loaded ammunition can be extremely dangerous and may cause severe damage to the firearm and serious injury to the shooter or to others. Always use ammunition that complies with the industry performance standards established by SAAMI.
3. Firearms may be severely damaged and serious injury to the shooter or to others may result from any condition causing excessive pressure inside the chamber or barrel during firing. Excessive pressure can be caused by obstructions in the barrel, propellant powder overloads or by the use of incorrect or defectively assembled cartridges. In addition, the use of a dirty, corroded or damaged cartridges can lead to a burst cartridge case and consequent damage to the firearm and personal injury from the sudden escape of high-pressure propellant gas from the firearm's mechanism.
4. If:

- You have difficulty or feel unusual resistance in chambering a cartridge, or
- A cartridge misfires or does not go off, or
- The mechanism fails to extract a fired cartridge case, or
- Unburned grains of propellant powder are discovered spilled in the mechanism, or
- A shot sounds weak or abnormal

Immediately stop shooting and check for

possible obstructions in the barrels. In such cases it is possible that a wad is lodged part way down the barrel. Firing a subsequent shot into the obstructed barrel can damage the firearm and cause serious injury to the shooter or to bystanders.

If there is any reason to suspect that something is obstructing the barrel (this can be anything – dirt, mud, snow, sand, water, a wad etc.) immediately unload the firearm and look through both bores. It is not sufficient to merely look in the chambers. An obstruction may be lodged some distance down the barrel, where it cannot easily be seen.

IF SOMETHING IS IN THE BARREL, DO NOT ATTEMPT TO SHOOT IT OUT BY USING ANOTHER CARTRIDGE OR BY BLOWING IT OUT WITH A BLANK OR A SHELL FROM WHICH THE SHOT HAS BEEN REMOVED. SUCH TECHNIQUES CAN GENERATE EXCESSIVE PRESSURE, DAMAGE THE FIREARM AND CAUSE SERIOUS PERSONAL INJURY.

5. Dirt corrosion or other foreign matter on a cartridge can impede complete chambering and may cause the cartridge case to burst upon firing. The same is true of cartridges that are damaged or deformed.
6. Do not oil cartridges and be sure to wipe the chamber clean of any oil or preservative before commencing to shoot. Oil interferes with the friction between cartridge case and the chamber wall that is necessary for safe functioning and subjects the firearm to stress similar to that imposed by excessive pressure.
7. Use lubricants sparingly on the moving parts of your firearm. Avoid excessive spraying of any aerosol gun care product, especially where it may get on ammunition. All lubricants and aerosol spray lubricants in particular can penetrate cartridge primers and cause misfires. Some highly penetrative lubricants can also migrate inside the shell cases and cause deterioration of the propellant powder; resulting in misfires. If only the primer ignites, there is the danger that the wad may become lodged in the barrel.

WARNING!

DISCHARGING FIREARMS IN POORLY VENTILATED AREAS, CLEANING FIREARMS OR HANDLING AMMUNITION MAY RESULT IN EXPOSURE TO LEAD AND OTHER SUBSTANCES KNOWN TO CAUSE BIRTH DEFECTS, REPRODUCTIVE HARM AND OTHER SERIOUS PHYSICAL INJURY. HAVE ADEQUATE VENTILATION AT ALL TIMES. WASH HANDS THOROUGHLY AFTER EXPOSURE.

SECTION 2

BASIC FUNCTIONS

HOW TO OPERATE THE SAFETY – WARNING!

Prior to firing, know and understand the operation of the safety by practicing with the shotgun unloaded.

The safety is a rectangular sliding switch located on the tang of the action, directly behind the top lever of the shotgun, which slides forward and backward. When the switch is at the rear end of its travel, the letter "S" appears immediately in front of the switch (see FIGURE 1). This means that the shotgun will not fire when the trigger is pulled. When the switch is in its forward-most position, the "S" is covered, which means the shotgun is NOT ON SAFE and will fire when the trigger is pulled. (see FIGURE 2).

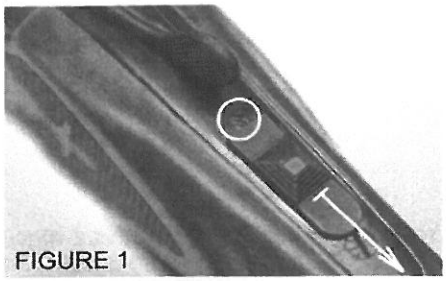


FIGURE 1

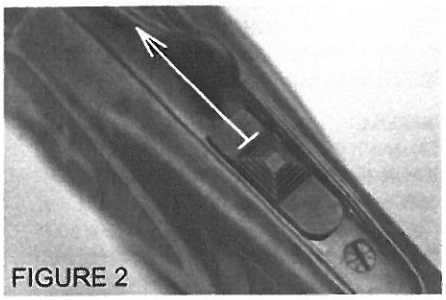


FIGURE 2

Warning

The safety switch on your Stevens® GOLD WING shotgun is manual and not automatic. In other words, **it does not automatically go to the SAFE position when the shotgun breech is opened and closed**, it must be manually moved to the SAFE position. Never try to place the safety switch between the SAFE and FIRE positions. Unless the safety is positioned all the way forward or all the way to the rear, you cannot be certain whether it is on SAFE or FIRE. The safest way to carry this shotgun is WITH NO shells in the chamber. If you feel that you must carry the shotgun with shells in the chambers, then the safety MUST BE ON SAFE ("S" see FIGURE 1) or the action should be opened (broken). When you are ready to fire, the safety can quickly be moved to the FIRE position (see FIGURE 2). The only time the safety should be placed in the FIRE position is when you intend to shoot.

Warning

Never disassemble the safety mechanism. It has been correctly designed, fitted and tested. Any mechanical device can fail, however, so never rely on the safety to justify careless handling or use. Never use a firearm if the safety does not function properly.

HOW TO LOAD YOUR STEVENS® GOLD WING SHOTGUN

Warning

Never attempt to load your gun with ammunition that does not meet the shell designation stamped on the left rear of the barrel (see FIGURE 3).

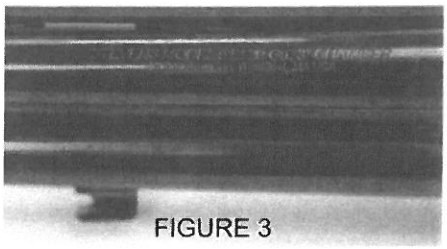


FIGURE 3

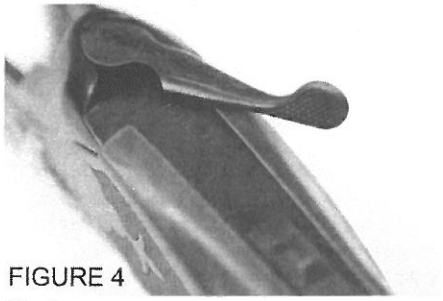


FIGURE 4

Warning

Before loading this shotgun, always check the bores to be sure they are free of grease, oil or any other obstruction. Break the action and be sure the chambers are empty and the safety is on SAFE.

- Before opening the action of the shotgun, make sure that the gun is pointed in a safe direction. With one hand, move the top lever to the right as far as it will go (see FIGURE 4) (don't use excessive force, the lever should move easily). With the other hand, pull down on the barrels until the action is fully open. Insert one or two shells of the proper gauge into the chambers.
- Keeping your fingers away from the trigger and out of the action, close the action by pulling up on the barrels until it snaps shut. Do not use excessive force in closing the action, it should close easily and you should hear an audible "click" as the action locks. When the action is closed and locked, the top lever will return to its former position (FIGURE 5) pointing to the rear. If it does not do so, do not attempt to fire the gun, as the action is not fully locked and damage to the gun and serious injury to you or others may result.
- Opening the action automatically cocks the hammers on both barrels. As soon as the action is loaded and fully closed, the gun is cocked and ready to fire. Unless you intend to fire the gun as soon as it is loaded, the safety switch should be kept in the SAFE position.

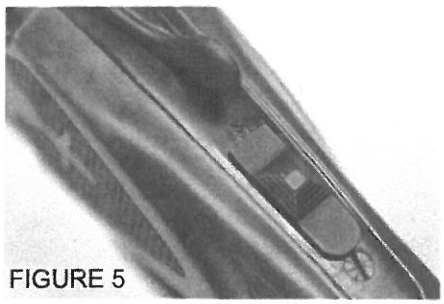


FIGURE 5

HOW TO FIRE

With the gun pointed at the target, move the safety to the FIRE position (all the way forward), aim, and pull the trigger. The selected barrel will fire. To fire the second barrel, pull the trigger again. If you don't fire both shells, be sure to put the safety on SAFE until you are ready to shoot again.

FIRING SEQUENCE for guns equipped with SELECTIVE SINGLE TRIGGER

The safety switch on the tang of your shotgun has a dual function. In the FULL SAFE POSITION (fully rearward – see FIGURE 1) the safety button can be moved to the left and to the right. In this position, the safety button determines which barrel will fire first when the trigger is pulled. When the button is moved to the right (FIGURE 6) a "U" is revealed, which means that the bottom barrel (under) has been selected to fire first. If the trigger is pulled again, the top barrel will then fire. If the shooter wishes the top barrel to fire first, the button should be moved to the left, revealing an "O" (over).

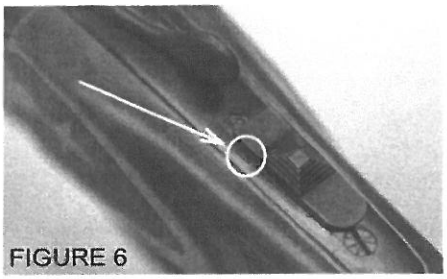


FIGURE 6

EXTRACTORS

Stevens® GOLD WING shotguns are fitted with extractors (see FIGURE 7). When the action is opened, the extractors will move the shells rearward enough to be grasped with your fingers and removed from the chamber.

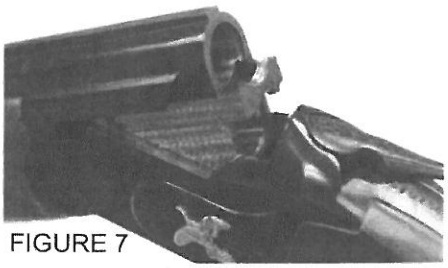


FIGURE 7

HOW TO UNLOAD THE SHOTGUN

With the safety in SAFE position, and the shotgun pointed in a safe direction, open the action and manually remove the unfired shells from the chambers. The extractors will pull the shells from the chambers far enough that you can reach and remove them with your fingers.

Warning

Before placing the shotgun in a vehicle or returning it to storage, always unload it and visually inspect the interior of the chambers to make sure that they are empty.

WHAT TO DO IF SHOTGUN FAILS TO FIRE

1. Misfires: if you squeeze the trigger and the shell does not fire, remain in the shooting position and count to 30. Then move the safety switch to SAFE (see FIGURE 1) and open the action to remove the misfired shell from the gun.
2. Underpowered shot: an underpowered shell is unusual if the ammunition is fresh, clean, and factory loaded. However, if you hear an unusual sound or low report, you should stop immediately and proceed as follows:

- As the wad and powder from the shell may still be in the barrel, you must unload the gun completely and then look through both barrels from the action end (not from the muzzle) to see if there is any obstruction. A wad can usually be removed with a cleaning rod. If not, it or any other stubborn obstruction should be removed by a qualified gunsmith.

HOW TO CLEAN YOUR SHOTGUN

Warning

- Before cleaning the gun, be certain that it is completely unloaded and the action is open.
- Never attempt to clean a loaded firearm. Follow "How to Unload" instructions before cleaning.
- Regular, proper cleaning of your shotgun will help to extend its useful life and assure proper functioning. Cleaning is especially important if the gun gets wet or if foreign material gets into the action or barrels.
- To clean the chambers and bores, you will need a standard commercial shotgun cleaning rod, a bronze bore bush of the proper diameter, a powder solvent, and cleaning patches.

Never use a steel bore brush as it may damage the bore. It is usually wise to use a solvent that also removes traces of plastic that are sometimes left in the bores during the passage of wads.

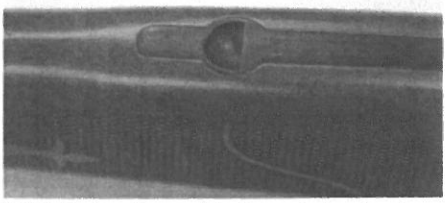
- First, run a patch saturated with solvent through the bores and let it stand for a few minutes. Then run the bronze brush through the bores, followed by clean, dry patches. Use additional dry patches until they come out clean. If necessary, repeat the entire procedure. Finally, run a patch through the bores that has been saturated with light gun oil to protect them from rust.
- Dry and clean the outer surfaces of the gun with a soft cloth, removing all moisture and fingerprints. You may find an old toothbrush useful for cleaning hard-to-reach crevices. Finally, apply a light coat of gun oil to the action and all external metal surfaces. Do not over-oil. Applying a small amount of light gun grease to the action hinges and to the surfaces where the metal of the forearm and the action meet once or twice a year (more often if the gun is heavily used) will help to make the gun open and close smoothly and reduce pivot wear.

DISASSEMBLING INSTRUCTIONS

If you wish to disassemble the gun for transport, cleaning, or storage, proceed as follows:

1. Place the safety switch to SAFE.
2. Make sure the shotgun is unloaded.
3. In the center of the underside of the forearm stock, there is a release lever located in a metal housing in the wood (FIGURE 8). To remove the forearm, pull the release lever toward the rear of the gun while pulling the front end of the forearm away from the barrels. Move the top lever to the right and open the action. The barrels may then be lifted away from the action.
4. Reassemble in reverse order. It is not necessary to pull the release lever when re-installing the forearm. Place the rear end of the forearm in position, then push the forearm toward barrels. It should snap easily into place. Do not use excessive force.

FIGURE 8



NOTE: Further disassembly of your shotgun is not recommended and should be done only by a qualified gunsmith or Savage Arms Service Department. During freezing conditions, oil may congeal and cause sluggish operation of your gun, therefore it is recommended that only a very thin coat of light oil be used in these conditions. Condensation droplets of water may form soon after a cold firearm is brought into a warm room. The gun may also become wet during inclement weather. In these cases all moisture should be removed immediately to avoid the formation of rust. Exterior metal finishing may be wiped down with a lightly oiled cloth. For long term storage, lightly oil the bore, barrel and action with gun oil. Your firearm should be completely unloaded and stored in a dry, secured, and locked area. Never store your shotgun in a carrying case.

USE OF STEEL SHOT

Warning

Steel shot is substantially harder than lead shot. They are enclosed in a plastic wad to help protect the barrel from scoring by the hard steel shot. However, when the steel shot charge passes through the choke constriction in the barrel, the barrel or screw-in choke may be damaged if a tightly constricted choke is in place. For that reason, we strongly recommend that a choke of no greater constriction than Modified (III) be used when firing steel shot. Use of an Improved Modified (II) or Full (I) choke when firing steel shots will void your warranty. (Each choke has slots on the end to identify the type of restriction).

SECTION 3

STEVENS® GOLD WING SCREW-IN CHOKE SYSTEM

The Stevens® GOLD WING Screw-In Choke System allows you to match the choke of your gun

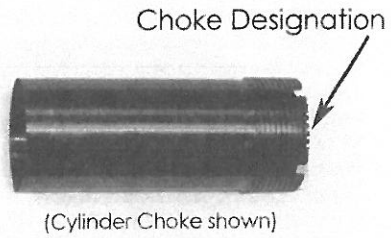
to expected shooting conditions, or to quickly change the choke when you need to adapt the gun to different conditions at the range or in the field.

Stevens® GOLD WING 12-410-20-28 gauge shotguns come equipped with five different interchangeable screw-in chokes. Each choke set also includes a choke wrench to facilitate switching of chokes. We recommend that a thin coating of light gun grease or choke tube lubricant be applied to the threads of chokes before they are installed in the barrel.

CHOKE SELECTION BY "TOUCH"

A unique notching system allows the Stevens® GOLD WING Screw-In Chokes to be easily identified in minimal light conditions, as shown in the following chart:

NUMBER OF SLOTS ON CHOKE TUBE	CHOKE SYMBOLS	CHOKE DESIGNATION	TYPE OF CHOKING
I	F	Full	4 / 4
I I	I M	Improved Modified	3 / 4
I I I	M	Modified	2 / 4
I I I I	I C	Improved Cylinder	1 / 4
I I I I I	C	Cylinder	



(Cylinder Choke shown)

FIGURE 9

Warning

Always unload your shotgun and open the action before changing or verifying the chokes. NEVER fire your shotgun without a choke installed as doing so may damage the threads and/or the barrels. Always make sure the choke is firmly screwed into the barrel, but do not over tighten. Never use a choke that is bent or out-of round. Occasionally check that the chokes are secure and tight. Replacement chokes may be purchased from the Savage Arms Parts Department (413-568-7001 9:00 am to 4:00 pm Eastern Time).

Stevens® GOLD WING OVER-AND-UNDER SHOTGUNS: THREE BASIC RULES FOR A SHOTGUN OWNER

Most firearm accidents are caused by the careless violation of one of the following basic rules:

1. Always keep the barrel pointed in a safe direction
2. Always treat every gun as if it were loaded
3. Always store your gun unloaded and locked in a safe place when not in use.

SECTION 4

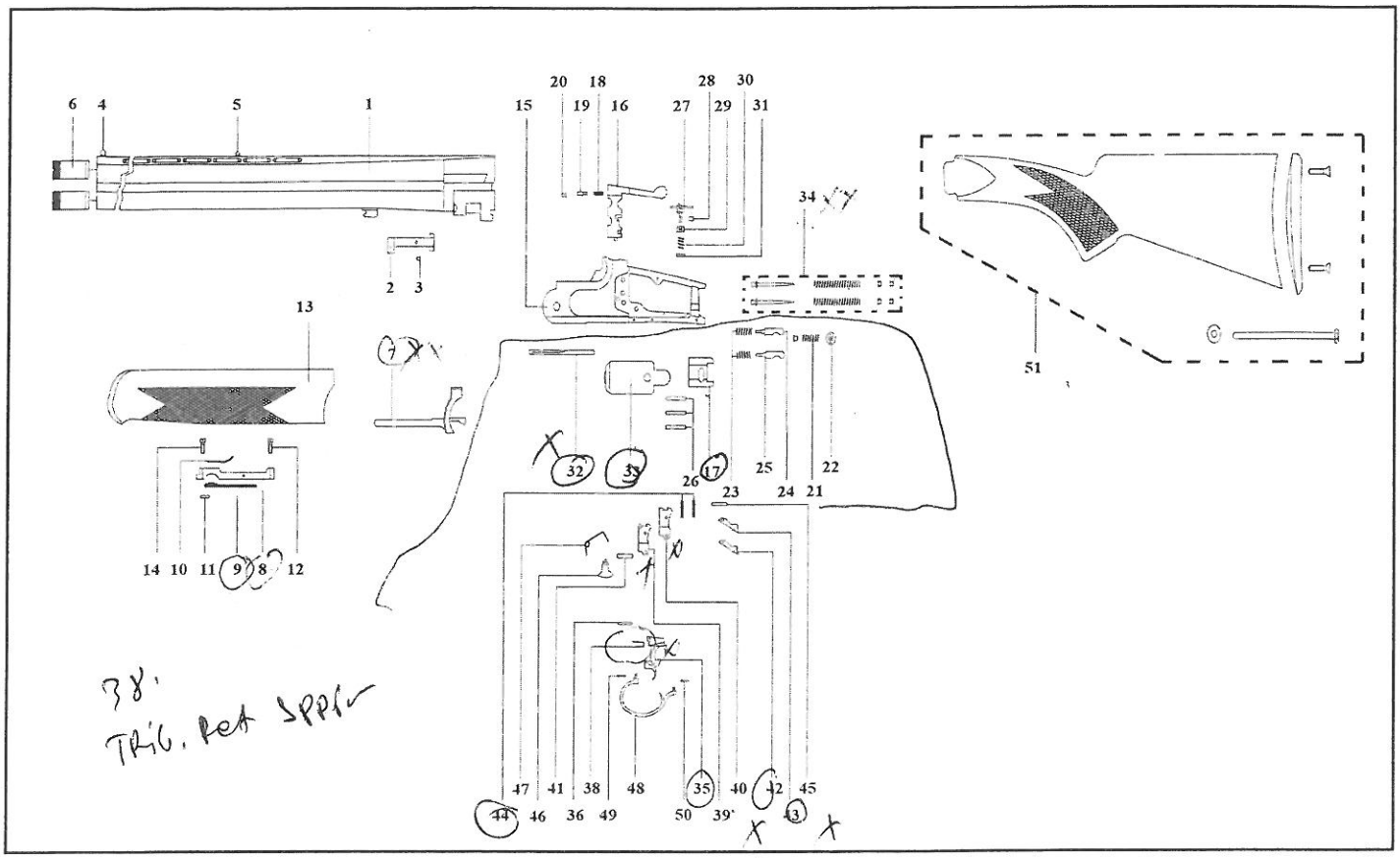
PARTS LIST DIAGRAM

FOR MORE INFORMATION, PLEASE VISIT OUR WEB SITE AT: ***WWW.SAVAGEARMS.COM***

As a 'customer driven' company, parts may be ordered directly from Savage Arms [413-568-7001] between the hours of 9:00 and 4:00 (Eastern Time). There is a minimum order and please allow 2 weeks for delivery. If a part is backordered, you will be notified of the approximate expected delivery. Parts denoted with a '*'are restricted to factory installation only. Parts denoted with a '**' can only be sold to a qualified gunsmith or an individual possessing a current Federal Firearms License.

Please be advised that some parts may require fitting. Savage Arms bears no responsibility for the function or performance of any firearm that has been repaired or modified by other than Savage Arms Service Department. As such, Savage Arms accepts no responsibility/liability for any direct and/ or consequential damage and/or injury resulting from the use of a firearm repaired or modified by other than the Savage Arms' Service Department.

Item #	Item's Description	Item #	Item's Description
1	Barrel	26	Top Lever Retaining Pin
2	Extractor	27	Safety/Barrel Selector
3	Extractor Retaining Screw	28	Safety Pin
4	Front Bead	29	Safety Retainer
5	Center Bead	30	Safety Selector Spring
6	Choke Tubes	31	Safety Pin
7	Forend Iron	32	Top Lever Rod
8	Forend Locking Case	33	Bottom Plate
9	Forend Latch	34	Hammer Spring Assembly
10	Forend Spring	35	Trigger
11	Forend Latch Pin	36	Trigger Pin
12	Retaining Screw	38	Selector Spring
13	Forend	39	Left Hammer
14	Retaining Screw	40	Right Hammer
15	Receiver	41	Hammer Retaining Pin
16	Operating Lever	42	Left Sear
17	Top Lever lock	43	Right Sear
18	Top Lever pin	44	Trigger Spring
19	Top Lever pin Long	45	Trigger Inside Pin
20	Top Lever Pin Short	46	Selector Reel
21	Top Lever Spring	47	Selector Reel Spring
22	Top Lever Spring Screw	48	Trigger Guard
23	Firing Pin Return Springs	49	Front Trigger Guard Pin
24	Firing Pin	50	Rear Trigger Guard Pin
25	Firing Pin	51	Stock Assembly



SECTION 5

STATEMENT OF LIMITED WARRANTY

FOR MORE INFORMATION, PLEASE VISIT OUR WEB SITE AT: ***WWW.SAVAGEARMS.COM***

STATEMENT OF LIMITED WARRANTY

Please complete the *WARRANTY REGISTRATION CARD* and return it to Savage Arms, Inc. within ten (10) days from the date of purchase.

Savage Arms, Inc. must be notified within one (1) year from the date of purchase of any defect in materials or workmanship encountered during normal use.

WHO IS COVERED?

- The original owner (with proof of purchase).

WHAT IS COVERED?

- Any defect in materials or workmanship as originally shipped new.

HOW LONG IS THE WARRANTY PERIOD?

- One (1) year from the date of purchase.

WHAT IS NOT COVERED?

PERSONAL INJURY, PROPERTY DAMAGE, AND/ OR DAMAGE TO THE FIREARM CAUSED BY:

- Improper maintenance or negligence to provide proper care and maintenance.
- Alterations, modifications performed without the written authorization of Savage Arms, Inc. Service Department.
- Normal wear; tear; and/or corrosion.
- Accidental discharge, careless handling, and/or misuse.
- Barrel obstructions.

EXCLUSIONS AND LIMITATIONS:

This *WARRANTY* and the remedies set forth herein are exclusive and take the place of all other expressed or implied *WARRANTIES* (including any implied WARRANTY of merchantability or fitness for any particular purpose which are disclaimed). No other representations or claims of any nature shall be binding on or obligate Savage Arms, Inc.

Savage Arms, Inc. excludes any incidental and consequential damages under this warranty. Some states do not allow exclusions or limitations on how long an implied warranty lasts, so the above limitations may not apply to you.

This *WARRANTY* gives you specific legal rights. You may have other rights, which will vary from state to state.

RETURNING A FIREARM:

For WARRANTY claims, proof of purchase must accompany the firearm.

It is a violation of Federal Law to ship a firearm with live ammunition either in the box or in the firearm itself. If received, The Bureau of Alcohol, Tobacco, and Firearms must be notified!

Savage Arms, Inc, is not responsible for the loss or damage to any accessories shipped with the firearm.

If there is a question whether the firearm should be returned or parts could be purchased, please call 1-413-568-7001 between 9:00 am and 4:00 p.m. Eastern Time and ask for the Service/Warranty Department.

All firearms are to be sent to Savage Arms, Inc. at the owner's expense. Warranty repairs will be returned to the owner at Savage Arms expense.

1. Pack the firearm in its original box if possible. If a similar suitable box is used, care should be taken to protect the barrel/muzzle from breaking through. Always pack with the assumption that the firearm will undergo rough handling during transit to Savage Arms.
2. Enclose a brief note including:
   name, address and phone number of the sender
   - serial number of the firearm
   - description of the problem you are having
   - cartridge length, number/size of shot, and manufacturer of the ammunition you are using
   - any other information which you feel may be helpful.
3. Return to:

   Savage Arms, Inc.
   100 Springdale Road
   Westfield, MA 01085
   Attn: Service Department
4. If there will be a charge involved for the repair, a quote will be sent within fourteen (14) working days.
   - If there is no response from the quote within

thirty (30) days, the firearm will be returned COD ($20.00 Shipping/Handling).

Firearms will be repaired typically 3 weeks after receipt of payment in the order they were received.

IMPORTANT: ALWAYS KEEP THIS MANUAL AND NEVER THROW IT OUT
Keep this manual together with your shotgun and in case of sale, deliver it to the new owner together with the gun.

⚠ WARNING

Children are attracted to and can operate firearms that can cause severe injury or death. Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.

⚠ ADVERTENCIA

A los niños los atraen las armas de fuego y las pueden hacer funcionar. Ellos pueden causarses lesiones graves y la muerte. Evite que los niños tengan acceso a las armas de fuego guardándolas siempre con llave y descargadas cuando no las esté utilizando. Si usted tiene un arma de fuego cargada en un lugar en que un niño tiene acceso a ella y la usa indebidamente, le pueden dar una multa o enviarlo a la carcel.

Savage Arms
The Definition of Accuracy

100 Springdale Road
Westfield, MA 01085
www.savagearms.com

107014 (06/07) Rev. 1